

ABSTRACT

A closing type fence 9 is disposed at the downstream side leading end of a sheet table 5 of a punching device 1. Jogging rollers 12 having a torque limiter are arranged just upstream of a punching unit 6. The sheet, as fed into the sheet table by feed rollers 3, is pushed onto the closing type fence by the jogging rollers and is interposed between right and left positioning plates so that it is precisely positioned. When the punching treatment by the punching unit is executed, the closing type fence is opened so that the sheet is discharged by the jogging rollers and discharge rollers 4.